How to order new dies

Nature diamond wire dies /Synthetic Monocrystalline Diamond wire dies/CVD wire dies

1.Case size*
2.Hoel diameter*
3.Tolerance*
4.Reduction angle
5.Bearing length
6.Wire material*
7.Quantity each size*
8.Finished or only drilled dies*
9.Input wire*
10.Elongation or reduction percentage
11.How to mark

Tungsten carbide wire dies

1.Case sizes*
2.Hole diameter*
3.Tolerance*
4.Content of cobalt
6.Wire material*
7.Quantity each size*
8.The height and diameter of nibs
10.How to mark

Shaped wire dies

1.Drawing of hole*
2.Case sizes*
3.Tolerance*
4.Sharp or corner*
5.Corner radius*
6.Wire material*
7.Reduction angle
8.Bearing length
9.Blanks sizes
10.Input wire profile and sizes*
11.Other required sizes and detailed.
12.How to mark

Tube bush and dies

1.Bush/plug or dies*
2.Tube material*
3.Drawing or required sizes*
4.Material*
5.Toleracne*
6.Quatity each size*

***Required**

Polycrystalline diamond wire dies

1.Case size*
2.Hole diameter*
3.Tolerance*
4.Reduction angle
5.Bearing length
6.Wire material*
7.Quantity each size*
8.Finished or only drilled dies*
9.Blanks number
10.Input wire*
11.Elongation or reduction percentage
12.How to mark

Compacting/Bunching/Stranding wire dies

1.Case size*
2.Hole diameter*
3.Tolerance*
4.Reduction angle
5.Bearing length
6.Wire material*
7.Quantity each size*
8.Max entrance angle
9.TC or PCD*
10.How to mark

Extrusion tips and dies

1.Drawing*
2.With or without insert for tips*
3.What insert for tips,ND or PCD or TC*
4.Mateiral of tips and dies*
5.With or without insert for dies*
6.Hardness in HRC*
7.Quatity*
8.How to mark

Cold heading dies

1.Drawing*
2.Material*
3.Application
4.Quatity per drawing*

Recuting or repolishing dies

1.Old size and new size*
2.Tolerance*
3.Redution angle
4.Bearing length
5.Wire material*
6.Quatity*
7.How to mark